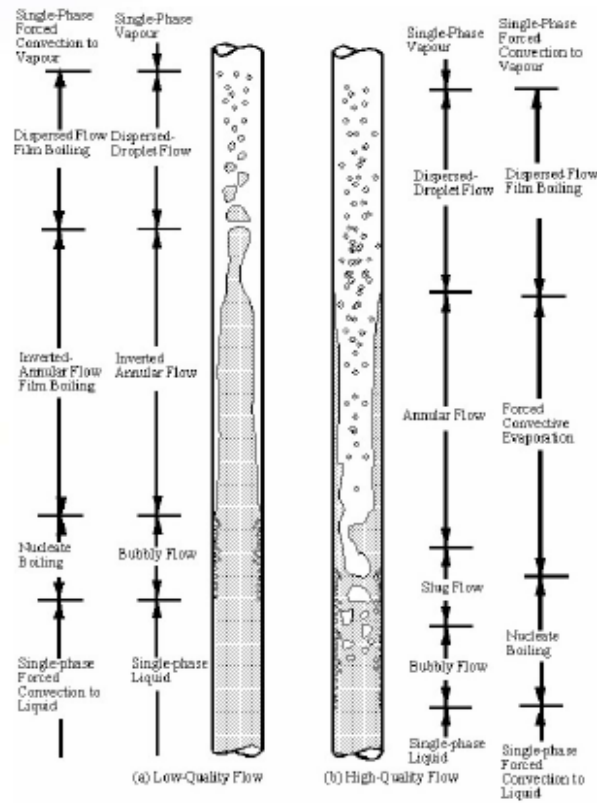
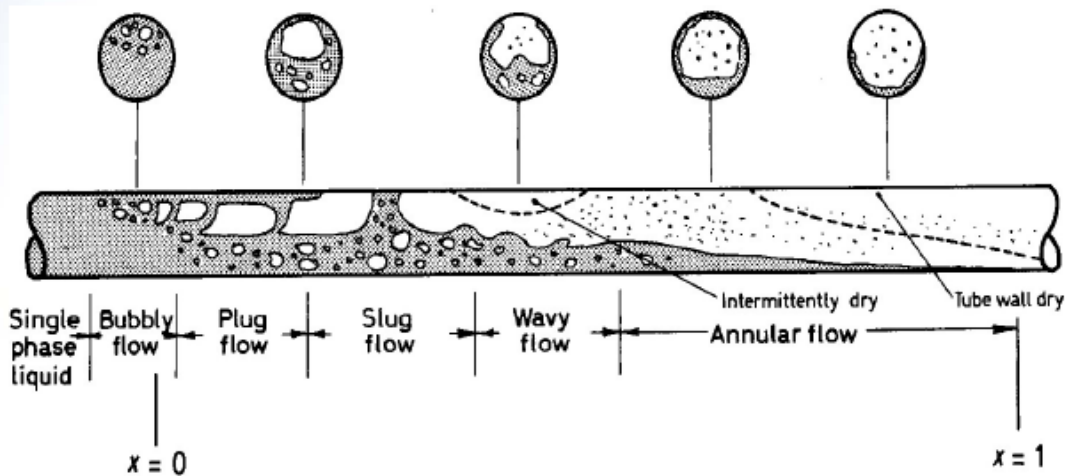


# Flow Patterns in Vertical Heated Channels

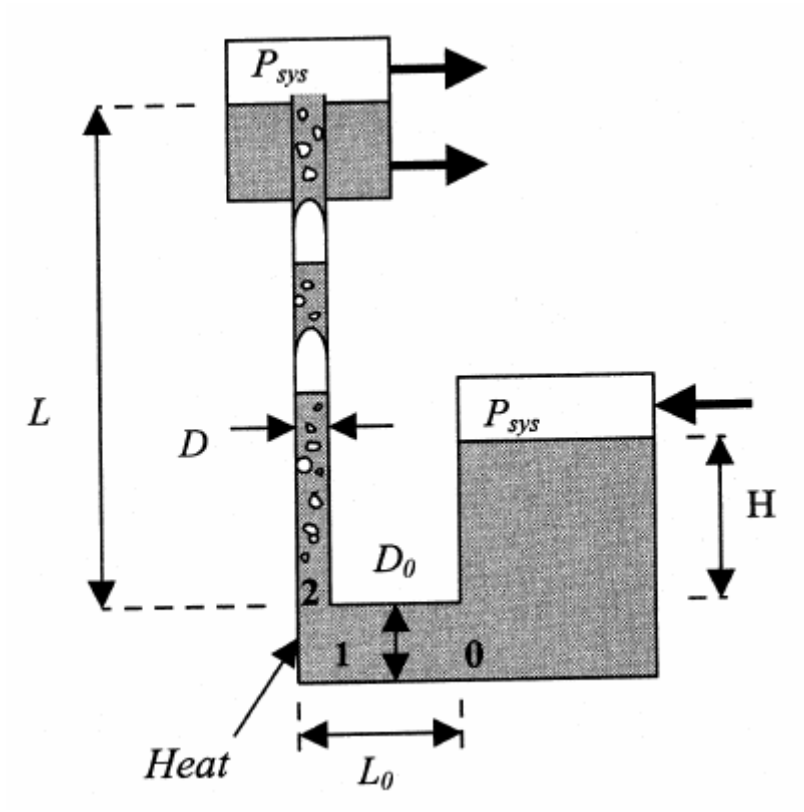


# Flow Patterns in Horizontal Heated Channel



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## Coffee Maker



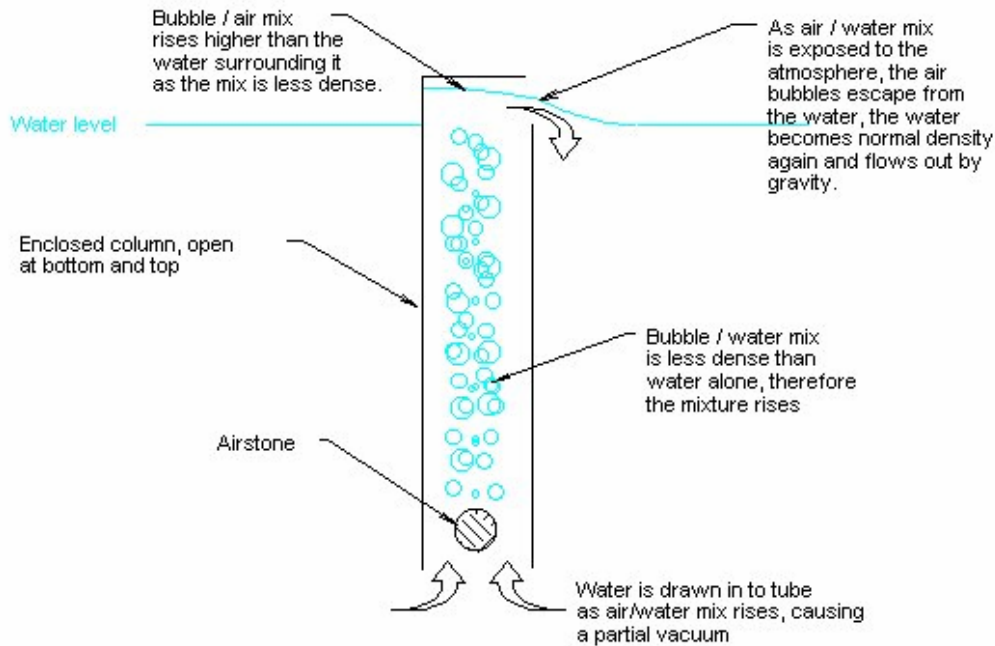
Bubble Pump

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## Air Lift Pump

### Air Lift



### Air Lift calculation

#### **Maximum water flow from an airlift pump**

Limitations of calculation (*outwith these parameters the calculations will become less accurate*):

Pipe diameter 1.5 - 8cm

Pipe length 60 - 300 cm

$$Q = ((0.758 \times (\%s)^{1.5} \times h_t^{0.33}) + 0.01196) \times d^{2.2}$$

Where ;

Q	=	Water flow rate, litres per minute
$h_t$	=	Total length of pipe (cm)
d	=	diameter of pipe (cm)
%s	=	Percent of pipe under water (measured from point of diffuser to discharge)

Air requirements for optimal water flow are typically 8-9% of the water volume. Above 10%, normal bubble flow ceases and the efficiency of the airlift drops rapidly

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